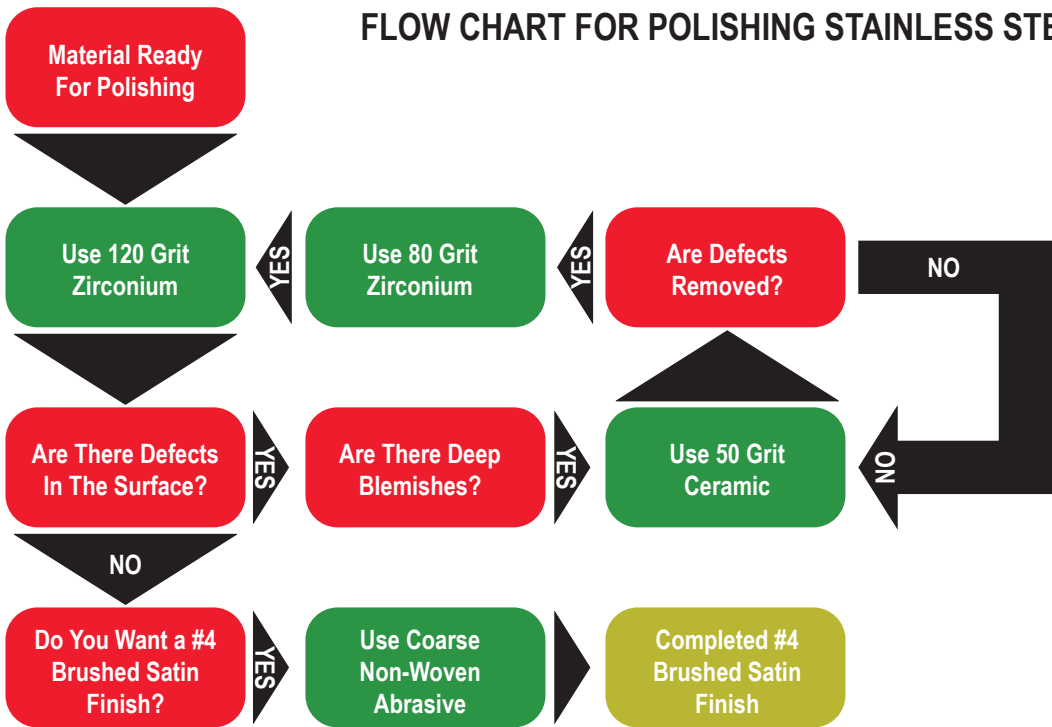


FLOW CHART FOR POLISHING STAINLESS STEEL PIPE AND TUBE



In general, the finest grit should be used to achieve the desired results. Should coarser grit be necessary, it is important to revert only one grit level.

Example: When working towards a #6, Brushed Satin Finish, if fine, non-woven belt is not cutting a correct finish, one should revert to a 240 grit aluminum oxide then proceed back to fine, non-woven abrasive.

COLLABORATIVE METAL WORKS

