

OUR EXPERTISE



PIPE & TUBE BENDING

Induction, roll,
ram and rotary

- ¼" – 4.5" dia tube
- ½" – 4.0" square tube



POLISHING

Low and high-volume projects

- Aluminum, brass, bronze
and stainless steel
- #4, #6, #7, #8 finish



FLAT LASER

With integrated press brake

- ¾" steel, ⅜" aluminum,
½" stainless, ⅜" galvanized
- 60 x 120 Bed



TUBE LASER

State-of-the-art

- 10.5" round, 8.0" square
- 26' long max

CNC TURNING & MILLING

Simple to complex parts

- Turning - up to 12" dia
- Milling - 50" x 30" x 24"



STAMPING

Small or large quantities

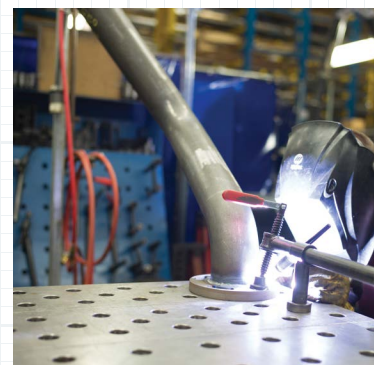
- 10 to 400 ton
- ¼" x 12" wide coil
- 36" x 48" bed



WELDING

Quality custom fabrication

- TIG, MIG, Spot



- **INDUSTRIES SERVED:** Agriculture, Power Sports,
Defense, Medical, Food Processing, Transportation,
Architectural, Lawn & Garden

- **ISO9001: 2008**
- **150,000 sq ft facility**
- **Employee Owned (ESOP)**

PARTIAL EQUIPMENT LIST

BENDING

Twelve Rotary Draw Benders
VB300 Eaton Leonard CNC 3" Rotary Bender
with Multi-Stack Head
VB400 Eaton Leonard CNC 4" Rotary Bender
Elva Induction Bender
Unison CNC Rotary Bender
Four Ram Benders 3T - 30T
R-3 Rondo Roll Bender
R-6 Rondo Roll Bender
Two Buffalo Roll Benders
Crippa CNC Rotary with Multi-Stack Head
Six Tube End Forming Machines

STAMPING

Thirty-four Presses from 10 to 400 Ton
Coil Feed on All Presses
Drawing Capability

TUBE LASER

Mazak Fabrigear 300, 6 axis

FLAT LASER

4000 watt Bystronic Flat Laser

PRESS BRAKE

Bystronic Xact Smart 160 Press Brake
160 Tons, 10' max length

CNC TURNING

Milltronics ML-22/60 CNC Lathe
Haas SL-20 CNC Lathe w/ 13' Bar Feeder
Haas ST-30 CNC Lathe w/ Live Tool & Bar Feeder

CNC MILLING

Two Programmable Bridgeports
Hurco Ultimax 50T CNC Vertical
Haas VF-3 CNC Machining Center
Acer Ultima 3VK11 Programmable Mill

WELDING

MIG, TIG, Spot, Stud
Flash Upset/Butt with Entron Weld Controller
Automated Cold Wire TIG Welding Lathe
Welding Turntables

POLISHING

Polishing Lathes
6" Tannewitz Auto-feed Belt Polisher
Assorted Air-operated Grinders and Polishers
Comecel Thru Feed Cylindrical Finishing Machines
Two-axis Polishing Turntable
Stroke Polisher
Long Length Circumferential Polishing Machine 6" OD
Longitudinal Pipe/Tube Polishing 1" thru 12" OD

