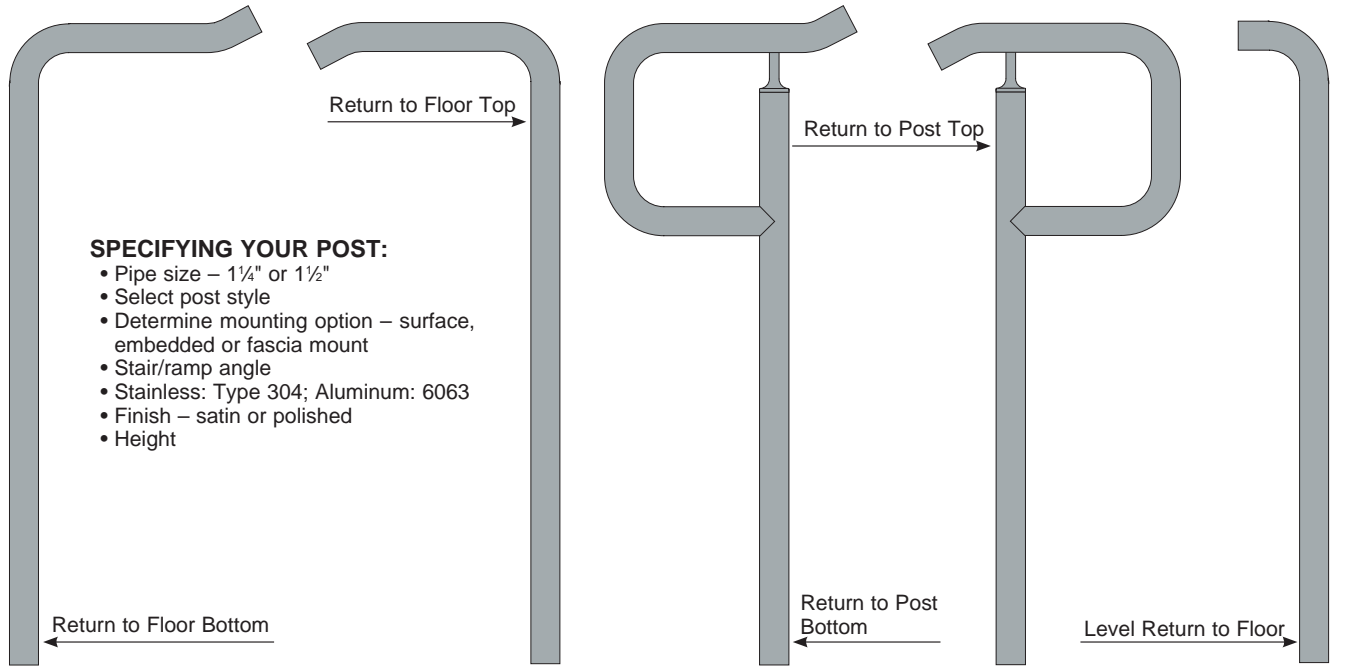


- **Return to Post** and **Return to Floor Posts** are bent from one section of pipe.
- **Aluminum Posts** are produced from 6063-T52 Alloy, 1½" Schedule 80 pipe – 1.90" with a .200" wall.
- **Stainless Steel Posts** are produced from Type 304, 1¼" or 1½" Schedule 40 pipe – 1.66" with a .140" wall or 1.90" with a .145" wall, respectively.
- Use appropriate **Transition Sleeve** for splice connection to matching **Slotted Cap Railing** – see page 13.
- Meets ADA and code requirements for 12" horizontal extensions at top and bottom of stairs and ramps.
- Supplied with a satin finish. Contact **Wagner** for polished, anodized or other finish options.



**SPECIFYING YOUR POST:**

- Pipe size – 1¼" or 1½"
- Select post style
- Determine mounting option – surface, embedded or fascia mount
- Stair/ramp angle
- Stainless: Type 304; Aluminum: 6063
- Finish – satin or polished
- Height

**ANGLE RANGE SELECTOR**

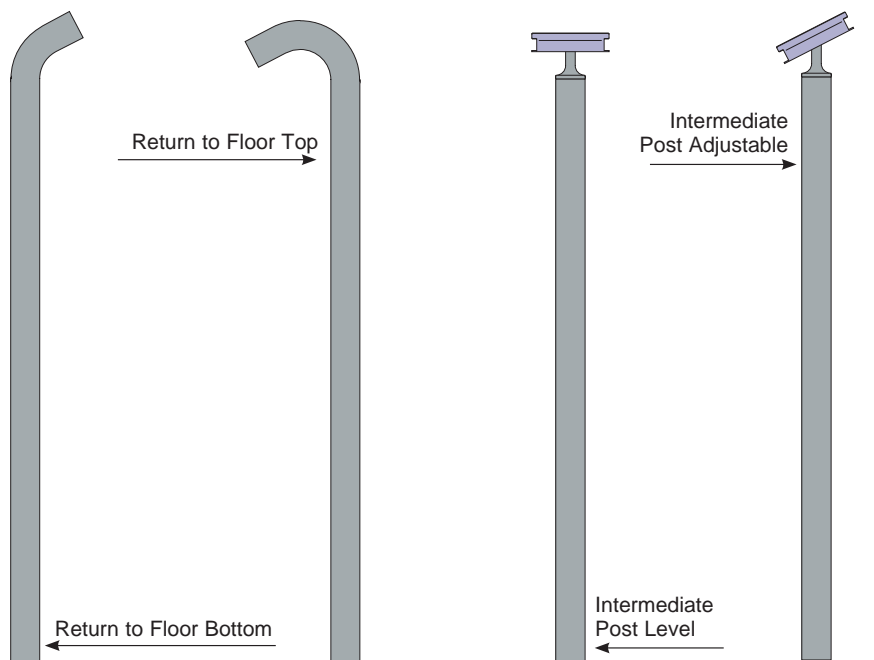
Determine your stair angle then select posts or rail ends as follows:

5°	4° to 6°
27°	25.5° to 28.5°
30°	28.5° to 31.5°
33°	31.5° to 34.5°
36°	34.5° to 37.5°



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*Posts will meet structural code requirements when proper spacing is specified.*



WAGNERAIL SYSTEM

GLASS RAILING

CABLE RAILING

SPIRAL STAIRS BALCONIES

ALUMINUM RAILINGS

BRASS / SS FITTINGS